

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
Columbia, TN 38401
931-388-7730
931-388-5573 FAX



Number:	E2211003
Name:	Old Bronze Hammertone
Type:	Urethane

Powder Properties

Specific Gravity	1.55 +/- .05
Storage Temp	<80° F, 50% RH
Theoretical Coverage	50 sq/ft @ 3 mils
Particle Distribution	+44 microns 30-35%

Coating Properties

Film Thickness	2.5 to 4 mils
Cure Schedule	12 min @ 400 18 min @ 375 25 min @ 360
Gloss Level	30%
Pencil Hardness	H
Flexibility	1/8 in.
Adhesion	5B
Direct Impact	20 in/lbs @ 2.5 mils
Reverse Impact	20 in/lbs @ 2.5 mils
Salt Spray	ASTM B117 1000 hrs.

www.columbiacoatings.com