

Columbia Coatings

Technical Data Sheet

Columbia Coatings
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COLUMBIA
COATINGS

Number:	E2211004
Name:	Ultra Bronze Hammertone
Type:	Urethane

Powder Properties

Specific Gravity	1.62 +/- .05
Storage Temp	<80° F, 50% RH
Theoretical Coverage	48 sq/ft @ 3 mils
Particle Distribution	+44 microns 30-35%

Coating Properties

Film Thickness	2.5 to 4 mils
Cure Schedule	12 min @ 400 18 min @ 375 25 min @ 360
Gloss Level	ASTM D523
Pencil Hardness	H
Flexibility	1/8 in.
Adhesion	5B
Direct Impact	60 in/lbs @ 2.5 mils
Reverse Impact	60 in/lbs @ 2.5 mils
Salt Spray	ASTM B117

www.columbiacoatings.com