

Columbia Coatings

# Technical Data Sheet

Columbia Coatings  
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**COLUMBIA**  
COATINGS

<b>Number:</b>	I1500018
<b>Name:</b>	Slip Resistant Black
<b>Type:</b>	TGIC

## Powder Properties

<b>Specific Gravity</b>	1.65 +/- 0.05 gr/cm <sup>3</sup>
<b>Storage Temp</b>	75° F
<b>Theoretical Coverage</b>	117 sq ft/lb
<b>Particle Distribution</b>	

## Coating Properties

<b>Film Thickness</b>	2.7 – 3.3 mils
<b>Cure Schedule</b>	12 min @ 375°F
<b>Gloss Level</b>	0.5 - 1% @ 60°
<b>Pencil Hardness</b>	H
<b>Flexibility</b>	1/8" Mandrel
<b>Adhesion</b>	5B
<b>Direct Impact</b>	160 lb. / in.
<b>Reverse Impact</b>	80 lb. / in.
<b>Salt Spray</b>	1000 hrs

[www.columbiacoatings.com](http://www.columbiacoatings.com)