

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
Columbia, TN 38401
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Number:	SKYWHITE1
Name:	Sky White
Type:	Polyester

Powder Properties

Specific Gravity	1.2 – 1.9 g/cm ³
Storage Temp	< 77°F
Theoretical Coverage	n/a
Particle Distribution	28

Coating Properties

Film Thickness	2.4 mils
Cure Schedule	15 min @ 356 F
Gloss Level	79% @ 60°
Pencil Hardness	2H
Flexibility	32% Elong
Adhesion	5B
Direct Impact	120 lb/in
Reverse Impact	120 lb/in
Salt Spray	500 hrs