

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
Columbia, TN 38401
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Number:	W6779001
Name:	Out Gas Builder Primer
Type:	TGIC

Powder Properties

Specific Gravity	1.48
Storage Temp	80°F (27°C) up to 1 yr
Theoretical Coverage	43.6 SQ.FT ./LB. @ 2 MILS
Particle Distribution	25 - 50 MICRONS AVERAGE

Coating Properties

Film Thickness	Recommended film thickness 2.0 to 4.0 mils
Cure Schedule	15 - 18 MINUTES @ 385 DEGREES F.
Gloss Level	n/a
Pencil Hardness	2H
Flexibility	100%
Adhesion	4B
Direct Impact	n/a
Reverse Impact	n/a
Salt Spray	1000 hrs less than 1/16" in creepage over B-1000 treated test panels (ASTM B117)