

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
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Number:	S5742044
Name:	Mid Gloss Gray Polyester
Type:	Polyester

Powder Properties

Specific Gravity	1.55 +/- 0.05
Storage Temp	12 months @ 75°F (25°C)
Theoretical Coverage	124 ft ² /lb (11.1 m ² /kg)
Particle Distribution	n/a

Coating Properties

Film Thickness	2.0 – 2.5 mils
Cure Schedule	10 mins @ 400 degrees
Gloss Level	80 - 90 @ 60°
Pencil Hardness	H-2H
Flexibility	1/4 in. dia., no fracture
Adhesion	5B
Direct Impact	160 in/lb
Reverse Impact	160 in/lb
Salt Spray	1000 hrs

www.columbiacoatings.com