

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
Columbia, TN 38401
931-388-7730
931-388-5573 FAX



Number:	X5921012
Name:	Almond Texture Polyester
Type:	Polyester

Powder Properties

Specific Gravity	1.2 – 1.9 g/cm ³
Storage Temp	< 77°F
Theoretical Coverage	n/a
Particle Distribution	15% retained @ 75 microns

Coating Properties

Film Thickness	3 mils
Cure Schedule	10 min @ 400 F
Gloss Level	11% @ 60°
Pencil Hardness	2H
Flexibility	32% Elong
Adhesion	100%
Direct Impact	120 lb/in
Reverse Impact	120 lb/in
Salt Spray	n/a