

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
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Number:	X5020039
Name:	Black Wrinkle Polyester
Type:	Polyester

Powder Properties

Specific Gravity	1.44 +/- 0.05
Storage Temp	12 months @ 75°F (25°C)
Theoretical Coverage	134 ft ² /lb/mil
Particle Distribution	n/a

Coating Properties

Film Thickness	2.0 – 3.0 mils
Cure Schedule	15 mins @ 375 degrees
Gloss Level	visual
Pencil Hardness	H-2H
Flexibility	1/8 in. dia., no fracture
Adhesion	5B
Direct Impact	120 in/lb
Reverse Impact	120 in/lb
Salt Spray	1000 hrs

www.columbiacoatings.com