

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
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Number:	X1932036
Name:	Blasted Nickel TGIC
Type:	TGIC

Powder Properties

Specific Gravity	1.36
Storage Temp	Below 80 Degrees F
Theoretical Coverage	71.03 SQ.FT ./LB. @ 2 MILS
Particle Distribution	25 - 50 MICRONS AVERAGE

Coating Properties

Film Thickness	3.5 – 4.5 mils
Cure Schedule	Metal Temperature: 10 MINUTES @ 400 DEGREES
Gloss Level	5% +/-5% @ 60°
Pencil Hardness	2H minimum
Flexibility	100 %
Adhesion	4B
Direct Impact	100 in/lb
Reverse Impact	100 in/lb
Salt Spray	N/A

www.columbiacoatings.com