

Columbia Coatings

# Technical Data Sheet

Columbia Coatings  
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|                |                        |
|----------------|------------------------|
| <b>Number:</b> | X4932036               |
| <b>Name:</b>   | Grey Texture II Hybrid |
| <b>Type:</b>   | Polyester              |

## Powder Properties

|                              |                            |
|------------------------------|----------------------------|
| <b>Specific Gravity</b>      | 1.66                       |
| <b>Storage Temp</b>          | 80°F (27°C) up to 1 yr     |
| <b>Theoretical Coverage</b>  | 58.19 SQ.FT ./LB. @ 2 MILS |
| <b>Particle Distribution</b> | 25 - 50 MICRONS AVERAGE    |

## Coating Properties

|                        |  |
|------------------------|--|
| <b>Film Thickness</b>  | Recommended film thickness 2.5 to 3.5 mils                                       |
| <b>Cure Schedule</b>   | 10 MINUT ES @ 400 DEGREES F.   |
| <b>Gloss Level</b>     | 7% +/-5%   |
| <b>Pencil Hardness</b> | 2H   |
| <b>Flexibility</b>     | 100%   |
| <b>Adhesion</b>        | 4B   |
| <b>Direct Impact</b>   | 80 in-lb direct;   |
| <b>Reverse Impact</b>  | 80 in-lb reverse (ASTM D2794)  |
| <b>Salt Spray</b>      | 1000 hrs less than 1/16" in creepage over B-1000 treated test panels (ASTM B117) |

[www.columbiacoatings.com](http://www.columbiacoatings.com)