

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
Columbia, TN 38401
931-388-7730
931-388-5573 FAX



Number:	X1330006
Name:	Pewter Vein TGIC
Type:	TGIC

Powder Properties

Specific Gravity	1.53 +/- .05
Storage Temp	80°F (27°C) up to 1 yr
Theoretical Coverage	51 sq/ft @ 2.5 mils
Particle Distribution	+44 MICRONS (325 MESH) 28 - 34%

Coating Properties

Film Thickness	Recommended film thickness 2.5 – 4.0 MILS
Cure Schedule	16 MINUTES @ 375°F 25 MINUTES @ 350°F
Gloss Level	ASTM D523 15 - 25%
Pencil Hardness	ASTM D3363 2H
Flexibility	1/8" ASTM D522
Adhesion	5B
Direct Impact	120 in-lb direct;
Reverse Impact	120 in-lb reverse (ASTM D2794)
Salt Spray	1000 hrs less than 1/16" in creepage over B-1000 treated test panels (ASTM B117)

www.columbiacoatings.com