

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
Columbia, TN 38401
931-388-7730
931-388-5573 FAX



| | |
|----------------|-----------------------|
| Number: | X5903025 |
| Name: | Verdi Green Polyester |
| Type: | Polyester |

Powder Properties

| | |
|------------------------------|-----------------------------|
| Specific Gravity | 1.44 +/- 0.05 |
| Storage Temp | 12 months @ 75°F (25°C) |
| Theoretical Coverage | 134 ft ² /lb/mil |
| Particle Distribution | n/a |

Coating Properties

| | |
|------------------------|---------------------------|
| Film Thickness | 2.0 – 3.0 mils |
| Cure Schedule | 15 mins @ 375 degrees |
| Gloss Level | visual |
| Pencil Hardness | H-2H |
| Flexibility | 1/8 in. dia., no fracture |
| Adhesion | 5B |
| Direct Impact | 120 in/lb |
| Reverse Impact | 120 in/lb |
| Salt Spray | 1000 hrs |

www.columbiacoatings.com