

Columbia Coatings

# Technical Data Sheet

Columbia Coatings  
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**COLUMBIA**  
COATINGS

<b>Number:</b>	X1518037
<b>Name:</b>	Almond Mini Texture
<b>Type:</b>	Polyester TGIC

## Powder Properties

<b>Specific Gravity</b>	1.76 +/- .05
<b>Storage Temp</b>	< 80°F
<b>Theoretical Coverage</b>	110 sq. ft @ 1.0 mils
<b>Particle Distribution</b>	

## Coating Properties

<b>Film Thickness</b>	2.0 – 3.0 Mils
<b>Cure Schedule</b>	10 min @ 400°F
<b>Gloss Level</b>	90% +
<b>Pencil Hardness</b>	H-2H
<b>Flexibility</b>	
<b>Adhesion</b>	Cross Hatch 100% pass
<b>Direct Impact</b>	160 in / lbs
<b>Reverse Impact</b>	160 in / lbs
<b>Salt Spray</b>	1000 hrs

[www.columbiacoatings.com](http://www.columbiacoatings.com)