

Columbia Coatings

Technical Data Sheet

Columbia Coatings
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COLUMBIA
COATINGS

Number:	X1930017
Name:	Black Mini Texture
Type:	TGIC

Powder Properties

Specific Gravity	1.5 +/- .05
Storage Temp	< 80°F
Theoretical Coverage	59 sq. ft @ 2.2 mils
Particle Distribution	+44 microns (325 mesh) 30 – 40%

Coating Properties

Film Thickness	2.2 – 4.0 Mils
Cure Schedule	10 min @ 400°F 18 min @ 375°F 25 min @ 350°F
Gloss Level	4 – 7%
Pencil Hardness	ASTM D3363 H-2H
Flexibility	ASTM D522 1/8"
Adhesion	ASTM D3359 5B
Direct Impact	160 in / lbs @ 2.2 mils
Reverse Impact	160 in / lbs @ 2.2 mils
Salt Spray	ASTM B117 1000

www.columbiacoatings.com