SAFETY DATA SHEET

1. IDENTIFICATION

| Product Description | RAL 3002 – Carmine Red |
|---------------------|-------------------------|
| Trade Name | TGIC |
| Product # | RAL3002 |
| Supplier | Columbia Coatings |
| | 1173 Industrial Park Rd |
| | Columbia, TN 38401 |
| Contact | (931) 388-7730 Phone |
| | (931) 388-5573 Fax |

2. HAZARD IDENTIFICATION

Product is a mixture of hazardous and non-hazardous ingredients compounded in a polymer.

*Information pertaining to particular danger for man and environment.

-Harmful by inhalation and/or if swallowed.



*Classification System

-Classification was made according to the latest editions of international substances lists, and expanded upon from company literature data.

| NFPA Ratings | Scale 0-4 | |
|--------------|-----------|--|
| Health | 1 | |
| Fire | 1 | |
| Reactivity | 0 | |

| HMIS Ratings | Scale 0-4 |
|--------------|-----------|
| Health | 1 |
| Fire | 1 |
| Reactivity | 0 |

3. Composition/information on ingredients

| Hazardous Components | Case# | TLV-ACGIH | PEL-OSHA | CONCENTRATE % |
|-----------------------------|------------|------------------------|----------------------|---------------|
| Barium Sulfate | 7727-43-7 | 5 mg/m ³ | 5 mg/m ³ | 20 - 50 |
| Titanium Dioxide | 13463-67-7 | 10 mg/m ³ | 15 mg/m ³ | 1-5 |
| 1,3,5-tris(oxiranylmethyl)- | 2451-62-9 | 0.05 mg/m ³ | n/a | 1-5 |
| 1,3,5-triazine- | | | | |
| 2,4,6(1H,3H,5H)-trione | | | | |

4. FIRST AID MEASURES

*After Inhalation

-Supply fresh air and seek medical attention.

*After Skin Contact

-Generally the product does not irritate the skin but water and soap can be used for rinsing.

*After Eye Contact

-Rinse opened eye for several minutes under clean running water.

*After Swallowing

-Rinse mouth out and then drink water. If symptoms persist, seek medical attention.

5. FIRE FIGHTING MEASURES

*Suitable Extinguishing Agents

-Use CO2, extinguishing powder or water spray. Fight larger fires with water spray, alcohol, or resistant foam.

*Firefighting Instructions

-Use fully protective equipment with self-contained breathing apparatus.

*Explosion

-Avoid generating dust; fine dust dispersed in the air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

*Personal Protective Equipment

-Wear self-contained respiratory device.

6. ACCIDENTAL RELEASE MEASURES

*Personal Related Safety Precautions

-Ensure adequate ventilation

*Measure for Environmental Protection

-Do not allow to enter sewer/surface or ground water.

*Measure for Cleaning and Collecting

-Pick up mechanically. Dispose contaminated material as waste according to item 13.

7. HANDLING AND STORAGE

*Information For Safe Handling

-Prevent formation of dust and ensure good ventilation/exhaustion at the workplace.

*Information About Protection Against Explosions and Fires

-Dust can combine with air in suspended form when applying and can be an explosive mixture.

*Requirements To Be Met By Storerooms and Receptacles

-Store in a cool, dry place in a tightly closed container. Storage temperatures not to exceed 25°C/77°F to ensure product quality. Shelf life of the product at that temperature is up to 2 years, after that, the performance of the products will deteriorate. Protect from heat and direct sunlight. Protect from humidity and water.

*Information About Storage In Once Common Storage Facility. -Not Required

8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

*Additional Information About Design of Technical Systems

-No Data: See item 7.

*Components with Limited Values That May Require Monitoring at the Workplace. -See product ingredients.

*Personal Protective Equipment

-Keep away from foods, beverages, animals and feed. Wash hands before breaks and at the end of work. The usual precautionary measures for handling chemicals should be followed.

| Protective Equipment for | It is recommended to use MSHA approved respirator when |
|--------------------------|---|
| Inhalation | handling powders. Powders are considered nuisance dust. |
| Hygienic Measures for | Avoid skin contact; use long sleeve shirts and impermeable gloves |
| Skin Contact | at a minimum when handling powders. TYVEK full body suits or |
| | equivalent are recommended for heavy exposure. Be sure to |
| | launder contaminated clothing before reuse. Wash skin with mild |
| | soap and water if contact occurs. If symptoms continue seek |
| | medical attention. |
| Eye Protection | Require the use of safety goggles with side shields. Powder |
| | particles can be abrasive on the cornea. In case of eye contact, |
| | flush with plenty of fresh water. If irritation develops or persists, |
| | seek medical attention. |

9. PHYSICAL AND CHEMICAL PROPERTIES

| Physical | |
|------------------------------|--|
| Form: | Solid, finely divided powder |
| Color: | According to product specs |
| Odor: | n/a |
| Chemical | |
| Specific Gravity: | Approx. 1.48 g/cm ³ |
| Coverage: | 148 sq. ft/lb. @ 1 mil |
| Flash Point: | n/a |
| Hardness: | 2H (ASTM D3363) |
| Danger of Explosion: | n/a |
| Density: | 1.46 g/cm ³ |
| Solubility with Water: | Insoluble |
| Solvent Content: | n/a |
| Salt Spray: | 1000 Hrs. Pass <1/8" Scribe Creep - No Blisters (ASTM B117) |
| Film Thickness: | 2.5 – 3.5 mils |
| Humidity: | 1000 Hrs. Pass <1/16" Scribe Creep - No Blisters (ASTM D-1735) |
| Flexibility: | 1/8" (ASTM D522) |
| Impact: | 100 in-lb. direct & reverse |
| Cross Hatch Adhesion: | 5B (ASTM D3359) |

10. STABILITY AND REACTIVITY

*Product Stability

-No decomposition if used according to specifications.

*Thermal Decomposition/Conditions To Be Avoided

-Decomposition at high temperatures may yield Carbon Dioxide, Carbon Monoxide, Nitrous Oxide and other hazardous gases.

*Dangerous Reactions

-N/A

*Dangerous Products of Decomposition

-N/A

11. TOXICOLOGICAL INFORMATION

*Primary Irritant Effect

-On the skin – Powder can be irritation through rubbing action, also has a drying effect. -In the eye – Powder can be irritating through rubbing, can cause abrasion on the cornea.

*Sensitization

-Sensitization possible through skin contact.

*Additional Toxicological Information

-The product shows the following danger according to internally approved calculation methods for preparations: Harmful!

12. ECOLOGICAL INFORMATION

*General Notes

-Water hazard class 1 (Self-Assessment): Slightly hazardous for water.

13. DISPOSAL INFORMATION

*Packaging

-Disposal must be made according to official regulations.

14. TRANSPORTATION INFORMATION

*DOT Regulations

-Non-Hazardous / Non-Regulated

*Maritime Transportation IMDG

-Non-Polluting

15. REGULATIONS

*Product Related Hazard Information

-The product has been classified and marked in accordance with directives on hazardous materials.

*Hazard Symbols

-Harmful

*Hazard-Determining Components of Labeling

-TGIC

*Risk Phrases

-Harmful by inhalation and if swallowed.

-May cause sensitization by skin contact.

*Safety Phrases

-Keep out of reach of children.

-Keep container dry.

-Keep container in a well-ventilated area.

-Keep away from food, drink and animals/feed.

-Do not breath gas/fumes/vapors/spray.

-If swallowed, seek medical advice immediately and show this label.

16. OTHER INFORMATION

THIS INFORMATION IS BASED ON OUR PRESENT KNOWLEDGE. HOWEVER, THIS DOES NOT CONSTITUTE A GUARANTEE FOR ANY SPECIFIC PRODUCT FEATURES AND SHALL NOT ESTABLISH A LEGALLY VALID CONTRACTUAL RELATIONSHIP.