

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
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| | |
|----------------|------------|
| Number: | Black Peel |
| Name: | X147001 |
| Type: | TGIC |

Powder Properties

| | |
|------------------------------|--------------------------------|
| Specific Gravity | Approx. 1.52 g/cm ³ |
| Storage Temp | < 80°F (27°C) |
| Theoretical Coverage | 127 sq. ft/lb. @ 1 mil |
| Particle Distribution | n/a |

Coating Properties

| | |
|------------------------|---|
| Film Thickness | Recommended Film Thickness: 2–3 mils |
| Cure Schedule | Metal Temperature: 10 minutes at 400°F (204°C) |
| Gloss Level | 5-10% @ 60° |
| Pencil Hardness | H-2H (ASTM D3363) |
| Flexibility | 1/8" (ASTM D522) (Conical Mandrel) |
| Adhesion | 5B (ASTM D3359) |
| Direct Impact | 160 in-lb. direct (ASTM D2794) |
| Reverse Impact | 160 in-lb. direct (ASTM D2794) |
| Salt Spray | 1000 Hrs. (ASTM B117) |

www.columbiacoatings.com