Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
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COLUMBIA COATINGS

Number:	X5900016
Name:	Bronze Texture
Type:	Polyester

Powder Properties

Specific Gravity	1.75 g/cm3
Storage Temp	< 77˚F (25˚C)
Theoretical Coverage	n/a
Particle Distribution	31

Coating Properties

Film Thickness	2.5 mils
Cure Schedule	Metal Temperature: 10 minutes @ 400˚F (204˚C)
Gloss Level	10%
Pencil Hardness	2H
Flexibility	1/8” Mandrel
Adhesion	5B
Direct Impact	120 in/lb.
Reverse Impact	120 in/lb.
Salt Spray	n/a