Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
Columbia, TN 38401
931-388-7730
931-388-5573 FAX

Number:	X146941
Name:	Clear River Texture
Type:	TGIC

Powder Properties

Specific Gravity	1.21 (± 0.05) g/cm^3
Storage Temp	Maximum 77°F (25°C) up to 6 months
Theoretical Coverage	n/a
Particle Distribution	n/a

Coating Properties

Film Thickness	Recommended Film Thickness: 4 – 5 mils
Cure Schedule	Metal Temperature: 10 minutes @ 392°F (200°C) or 25 minutes @ 356°F (180°C)
Gloss Level	VISUAL @ 60°
Pencil Hardness	2H (ASTM D3363)
Flexibility	n/a
Adhesion	5B (ASTM D3359)
Direct Impact	80 in/lb. (ASTM D2794)
Reverse Impact	80 in/lb. (ASTM D2794)
Salt Spray	n/a