

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
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Number:	T1791003G
Name:	Dune
Type:	Polyester

Powder Properties

Specific Gravity	Approx. 1.25 g/cm ³
Storage Temp	< 77°F (27°C)
Theoretical Coverage	154 sq. ft/lb. @ 1 mil
Particle Distribution	n/a

Coating Properties

Film Thickness	Recommended Film Thickness: 2.5–3.5 mils
Cure Schedule	Metal Temperature: 15 minutes at 375°F (191°C)
Gloss Level	95+% @ 60°
Pencil Hardness	2H (ASTM D3363)
Flexibility	1/8" (ASTM D522) (Conical Mandrel)
Adhesion	5B (ASTM D3359)
Direct Impact	80 in-lb. direct (ASTM D2794)
Reverse Impact	80 in-lb. direct (ASTM D2794)
Salt Spray	1000 Hrs. Pass (ASTM B117)

www.columbiacoatings.com