

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
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Number:	X1383049
Name:	Froggy Vein
Type:	TGIC

Powder Properties

Specific Gravity	1.47 +/- 0.05
Storage Temp	< 77°F (25°C)
Theoretical Coverage	131 ft ² /lb. @1 mil
Particle Distribution	25 – 50 microns

Coating Properties

Film Thickness	2.5 - 3.5 mils
Cure Schedule	Metal Temperature: 10 minutes @ 400°F (204°C)
Gloss Level	80-90% @ 60°
Pencil Hardness	H - 2H
Flexibility	100%
Adhesion	4B
Direct Impact	160 in/lb.
Reverse Impact	160 in/lb.
Salt Spray	1000 hrs.

www.columbiacoatings.com