

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
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Number:	E2901017
Name:	Indian Brick Urethane
Type:	Urethane

Powder Properties

Specific Gravity	n/a
Storage Temp	< 80°F (27°C), 50% RH
Theoretical Coverage	50 sq./ft @ 3 mils
Particle Distribution	+44 MICRONS (325 MESH) 68% - 75%

Coating Properties

Film Thickness	Recommended Film Thickness: 2.0–4.0 mils
Cure Schedule	Metal Temperature: 12 minutes @ 400°F (204°C) or 18 minutes @ 375°F (191°C) or 25 minutes @ 360°F (182°C)
Gloss Level	0% – 10%
Pencil Hardness	H – 2H (ASTM D3363)
Flexibility	1/8" (ASTM D522)
Adhesion	5B (ASTM D3359)
Direct Impact	160 Direct (ASTM D2794)
Reverse Impact	160 Reverse (ASTM D2794)
Salt Spray	n/a (ASTM B117)

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