Columbia Coatings

Technical Data Sheet

Columbia Coatings
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COLUMBIA COATINGS

Number:	RAL6015
Name:	RAL 6015 – Black Olive
Type:	Polyester

Powder Properties

Specific Gravity	Approx. 1.47 g/cm^3
Storage Temp	< 80°F (27°C)
Theoretical Coverage	131 sq. ft/lb. @ 1 mil
Particle Distribution	n/a

Coating Properties

Film Thickness	Recommended Film Thickness: 2.5–3.5 mils
Cure Schedule	Metal Temperature: 7 minutes at 400°F (204°C) or 10 minutes at 375°F (191°C) or 15 minutes at 350°F (177°C)
Gloss Level	85% ± 3% @ 60°
Pencil Hardness	2H (ASTM D3363)
Flexibility	3/16" (ASTM D522) (Conical Mandrel)
Adhesion	5B (ASTM D3359)
Direct Impact	120 in-lb. direct (ASTM D2794)
Reverse Impact	120 in-lb. reverse (ASTM D2794)
Salt Spray	1000 hrs. less than 1/16" in creepage over B-1000 treated test panels (ASTM B117)