

Columbia Coatings

Technical Data Sheet

Columbia Coatings
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COLUMBIA
COATINGS

Number:	M5628502
Name:	Runway Gold
Type:	Polyester

Powder Properties

Specific Gravity	1.2 - 1.8 g/cm ³
Storage Temp	80° F (27° C)
Theoretical Coverage	134 ft ² /lb. @ 1 mil
Particle Distribution	n/a

Coating Properties

Film Thickness	2 – 3 mils
Cure Schedule	15 min @ 350 F 10 min @ 375 F 7 min @ 400 F
Gloss Level	20 - 30% @ 60°
Pencil Hardness	H – 2H
Flexibility	3/16" Mandrel
Adhesion	5B (ASTM D3359)
Direct Impact	80 in/lb
Reverse Impact	80 lb/in
Salt Spray	< 1/16" creep @ 1000 hrs

www.columbiacoatings.com