

Columbia Coatings

# Technical Data Sheet

Columbia Coatings  
1173 Industrial Park Rd  
Columbia, TN 38401  
931-388-7730  
931-388-5573 FAX



<b>Number:</b>	M1692063
<b>Name:</b>	Silver Metallic Explosion
<b>Type:</b>	TGIC

## Powder Properties

<b>Specific Gravity</b>	1.21 +/- .05
<b>Storage Temp</b>	< 80°F (27°C), 50% RH
<b>Theoretical Coverage</b>	158.5 sq./ft @ 1 mil
<b>Particle Distribution</b>	55-75 microns

## Coating Properties

<b>Film Thickness</b>	Recommended film thickness 2.0 to 3.0 mils
<b>Cure Schedule</b>	Metal Temperature: 10 minutes @ 400°F (204°C)
<b>Gloss Level</b>	90+% @ 60°
<b>Pencil Hardness</b>	H-2H
<b>Flexibility</b>	Pass
<b>Adhesion</b>	Pass
<b>Direct Impact</b>	100 in-lb. direct (ASTM D2794)
<b>Reverse Impact</b>	100 in-lb. reverse (ASTM D2794)
<b>Salt Spray</b>	500 hrs

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