

Columbia Coatings

Technical Data Sheet

Columbia Coatings
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| | |
|----------------|---------------|
| Number: | X2910010 |
| Name: | White Texture |
| Type: | Polyester |

Powder Properties

| | |
|------------------------------|----------------------------|
| Specific Gravity | 1.71 |
| Storage Temp | 80°F (27°C) up to 1 year |
| Theoretical Coverage | 56.49 SQ. FT./LB. @ 2 MILS |
| Particle Distribution | 25 - 50 MICRONS AVERAGE |

Coating Properties

| | |
|------------------------|---|
| Film Thickness | Recommended film thickness 1.5 to 3.0 mils |
| Cure Schedule | Metal Temperature: 10 minutes @ 400°F (204°C) |
| Gloss Level | 10-18% @ 60° |
| Pencil Hardness | 2H |
| Flexibility | 100% |
| Adhesion | 4B |
| Direct Impact | 80 in-lb. direct; |
| Reverse Impact | 80 in-lb. reverse (ASTM D2794) |
| Salt Spray | 1000 hrs. less than 1/16" in creepage over B-1000 treated test panels (ASTM B117) |

www.columbiacoatings.com