

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
Columbia, TN 38401
931-388-7730
931-388-5573 FAX



COLUMBIA
COATINGS

Number:	TC17290018
Name:	Frosted Clear
Type:	TGIC

Powder Properties

Specific Gravity	1.2 (\pm 0.05) g/cm ³
Storage Temp	< 80°F (27°C), 50% RH
Theoretical Coverage	30.2 ft ² /lb. @ 2.5 mils
Particle Distribution	n/a

Coating Properties

Film Thickness	Recommended Film Thickness: 2.0–2.5 mils
Cure Schedule	Metal Temperature: 15 minutes @ 400°F (200°C)
Gloss Level	20 - 30% @ 60°
Pencil Hardness	2H (ASTM D3363)
Flexibility	n/a
Adhesion	5B (ASTM D3359)
Direct Impact	40 in/lbs. (ASTM D2794)
Reverse Impact	40 in/lbs. (ASTM D2794)
Salt Spray	n/a

www.columbiacoatings.com