

Columbia Coatings

Technical Data Sheet

Columbia Coatings
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COLUMBIA
COATINGS

Number:	M1690008
Name:	Gun Metal Grey
Type:	TGIC

Powder Properties

Specific Gravity	1.4 +/- 0.05
Storage Temp	< 80°F (27°C)
Theoretical Coverage	138 ft ² @ 1 mil
Particle Distribution	n/a

Coating Properties

Film Thickness	Recommended Film Thickness: 2-3 mils
Cure Schedule	Metal Temperature: 10 minutes @ 400°F (205°C)
Gloss Level	70% – 80%
Pencil Hardness	H-2H
Flexibility	Pass
Adhesion	Pass
Direct Impact	160 in-lbs.
Reverse Impact	160 in-lbs.
Salt Spray	1000 hrs

www.columbiacoatings.com