

Columbia Coatings

Technical Data Sheet

Columbia Coatings
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COLUMBIA
COATINGS

Number:	X50210256
Name:	Hard Bronze Wrinkle
Type:	Polyester

Powder Properties

Specific Gravity	1.44 +/- 0.05
Storage Temp	12 months @ 75°F (25°C)
Theoretical Coverage	134 ft ² /lb. @ 1 mil
Particle Distribution	n/a

Coating Properties

Film Thickness	2 – 3 mils
Cure Schedule	METAL TEMPERATURE: 15 minutes @ 375°F (190°C)
Gloss Level	Visual
Pencil Hardness	H-2H
Flexibility	1/8 in. no fracture
Adhesion	5B
Direct Impact	120 in/lb.
Reverse Impact	120 in/lb.
Salt Spray	1000 hrs.

www.columbiacoatings.com