

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
Columbia, TN 38401
931-388-7730
931-388-5573 FAX



Number:	IM1797005
Name:	Honda Talon Orange
Type:	TGIC

Powder Properties

Specific Gravity	Approx. 1.66 g/cm ³
Storage Temp	< 80°F (27°C)
Theoretical Coverage	117 sq. ft/lb. @ 1 mil
Particle Distribution	n/a

Coating Properties

Film Thickness	Recommended Film Thickness: 2.5 – 4 mils
Cure Schedule	Metal Temperature: 7 minutes at 400°F (204°C)
Gloss Level	80 - 90% @ 60°
Pencil Hardness	H - 2H (ASTM D3363)
Flexibility	1/8" (ASTM D522) (Conical Mandrel)
Adhesion	5B (ASTM D3359)
Direct Impact	160 in-lb. direct (ASTM D2794)
Reverse Impact	160 in-lb. reverse (ASTM D2794)
Salt Spray	1000 hrs. less than 1/16" in creepage over B-1000 treated test panels (ASTM B117)

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