

Columbia Coatings

Technical Data Sheet

Columbia Coatings
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COLUMBIA
COATINGS

| | |
|----------------|------------|
| Number: | TC57230012 |
| Name: | Mean Green |
| Type: | Polyester |

Powder Properties

| | |
|------------------------------|---------------------------|
| Specific Gravity | 1.2-1.8 g/cm ³ |
| Storage Temp | 6 months @ 77°F (25°C) |
| Theoretical Coverage | 51.5 ft ² /lb. |
| Particle Distribution | n/a |

Coating Properties

| | |
|------------------------|---|
| Film Thickness | 3.5-4.5 mils |
| Cure Schedule | Metal Temperature: 8 minutes @ 400°F (204°C) 15 minutes @ 375°F (191°C) |
| Gloss Level | 20% @ 60° |
| Pencil Hardness | 2H minimum |
| Flexibility | 1/8" mandrel |
| Adhesion | 5B |
| Direct Impact | 80 in/lb. |
| Reverse Impact | n/a |
| Salt Spray | 1/32" @ 500 hours |

www.columbiacoatings.com