

Columbia Coatings

Technical Data Sheet

Columbia Coatings
1173 Industrial Park Rd
Columbia, TN 38401
931-388-7730
931-388-5573 FAX



Number:	IM1792019
Name:	Polaris Stealth Gray
Type:	TGIC

Powder Properties

Specific Gravity	1.33 ± .05 g/cm ³
Storage Temp	< 80°F (27°C)
Theoretical Coverage	145 sq. ft. @ 1mil
Particle Distribution	25-50 microns

Coating Properties

Film Thickness	2 – 3 mil
Cure Schedule	Metal Temperature: 10 minutes @ 375°F (204°C)
Gloss Level	90+% @ 60°
Pencil Hardness	2H
Flexibility	100%
Adhesion	5B
Direct Impact	60 in/lb.
Reverse Impact	60 in/lb.
Salt Spray	1000 hrs.

www.columbiacoatings.com