

Columbia Coatings

Technical Data Sheet

Columbia Coatings
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COLUMBIA
COATINGS

| | |
|----------------|-----------------|
| Number: | SS1756024 |
| Name: | Super Satin Red |
| Type: | TGIC |

Powder Properties

| | |
|------------------------------|--|
| Specific Gravity | 1.59 g/cm ³ |
| Storage Temp | < 80°F (27°C) |
| Theoretical Coverage | 60.75 ft ² /lb. (11.1 m ² /kg) |
| Particle Distribution | 25 – 50 microns |

Coating Properties

| | |
|------------------------|---|
| Film Thickness | 2.5 – 3.5 mils |
| Cure Schedule | Metal Temperature: 8 minutes @ 400°F (204°C) |
| Gloss Level | 50 - 60% @ 60°F |
| Pencil Hardness | 2H minimum |
| Flexibility | 100% |
| Adhesion | 4B |
| Direct Impact | 120 in/lb. |
| Reverse Impact | 120 in/lb. |
| Salt Spray | n/a |

www.columbiacoatings.com