

Columbia Coatings

Technical Data Sheet

Columbia Coatings
12683 McIlwain Rd
Holladay, TN 38341
931-388-7730
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Number:	M2692012
Name:	All In One Chrome
Type:	Urethane

Specific Gravity	1.25 (\pm 0.05) g/cm ³
Storage Temp	< 80°F (27°C) up to 1 year
Theoretical Coverage	n/a
Particle Distribution	27 – 30 MICRONS AVERAGE

Powder Properties

Film Thickness	Recommended Film Thickness: 2.5–3.5 mils
Cure Schedule	Metal Temperature: 15 minutes @ 400°F (204°C)
Gloss Level	+90% (ASTM D523)
Pencil Hardness	H – 2H (ASTM D3363)
Flexibility	Approx. 32% (ASTM D522)
Adhesion	5B (ASTM D3359)
Direct Impact	120 in-lb. direct (ASTM D2794)
Reverse Impact	120 in-lb. reverse (ASTM D2794)
Salt Spray	1000 hrs. less than 1/16" in creepage over B-1000 treated test panels (ASTM B117)

Coating Properties