

Columbia Coatings

# Technical Data Sheet

Columbia Coatings  
12683 McIlwain Rd,  
Holladay, TN 38341  
931-388-7730  
931-388-5573 FAX



<b>Number:</b>	S5781007
<b>Name:</b>	Almond Polyester
<b>Type:</b>	Polyester

<b>Specific Gravity</b>	1.61 +/- 0.05
<b>Storage Temp</b>	6 months @ 75°F (25°C)
<b>Theoretical Coverage</b>	119 ft <sup>2</sup> /lb. (11.1 m <sup>2</sup> /kg)
<b>Particle Distribution</b>	n/a

## Powder Properties

<b>Film Thickness</b>	1.5 – 2.9 mils
<b>Cure Schedule</b>	Metal Temperature: 10 minutes @ 400°F (204°C)
<b>Gloss Level</b>	80 - 90 @ 60°
<b>Pencil Hardness</b>	>3H minimum
<b>Flexibility</b>	1/4" Mandrel
<b>Adhesion</b>	5B
<b>Direct Impact</b>	160 in/lb.
<b>Reverse Impact</b>	160 in/lb.
<b>Salt Spray</b>	1000 hrs.

## Coating Properties