

Columbia Coatings

Technical Data Sheet

Columbia Coatings
12683 McIlwain Rd
Holladay, TN 38341
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Number:	HD905208
Name:	Black Pearl
Type:	TGIC

Specific Gravity	1.36 +/- 0.05 gr/cm ³
Storage Temp	< 80°F (27°C)
Theoretical Coverage	141.39 sq. ft/lb.
Particle Distribution	n/a

Powder Properties

Coating Properties

Film Thickness	2.5 – 4.0 mils
Cure Schedule	Metal Temperature: 7 min @ 400°F (204°C)
Gloss Level	90+% @ 60°
Pencil Hardness	H
Flexibility	1/8" Mandrel
Adhesion	100%
Direct Impact	40/40 or better
Reverse Impact	40/40 or better
Salt Spray	1/16" creep @ 500 hrs