

Columbia Coatings

Technical Data Sheet

Columbia Coatings
12683 McIlwain Rd,
Holladay, TN 38341
931-388-7730
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Number:	X2922019
Name:	Galvanized Blasted Aluminum
Type:	Polyester

Specific Gravity	1.6 (\pm 0.05) g/cm ³
Storage Temp	< 77°F (25°C)
Theoretical Coverage	n/a
Particle Distribution	40 MICRONS AVERAGE

Powder Properties

Film Thickness	Recommended Film Thickness: 2 – 3 mils
Cure Schedule	Metal Temperature: 10 minutes @ 400°F (204°C)
Gloss Level	15% – 25% @ 60°
Pencil Hardness	2H (ASTM D3363)
Flexibility	32% (ASTM D522) (Conical Mandrel)
Adhesion	5B (ASTM D3359)
Direct Impact	100 in/lb. (ASTM D2794)
Reverse Impact	100 in/lb. (ASTM D2794)
Salt Spray	n/a (ASTM B117)

Coating Properties