

Columbia Coatings

Technical Data Sheet

Columbia Coatings
12683 McIlwain Rd
Holladay, TN 38341
931-388-7730
931-388-5573 FAX



Number:	RAL4004
Name:	RAL 4004 – Claret Violet
Type:	TGIC

Specific Gravity	Approx. 1.43 g/cm ³
Storage Temp	< 80°F (27°C)
Theoretical Coverage	134.8 sq. ft/lb. @ 1 mil
Particle Distribution	n/a

Powder Properties

Film Thickness	Recommended Film Thickness: 2.5–3.5 mils
Cure Schedule	Metal Temperature: 10 minutes at 400°F (204°C)
Gloss Level	85% @ 60°
Pencil Hardness	H-2H (ASTM D3363)
Flexibility	1/8" (ASTM D522) (Conical Mandrel)
Adhesion	5B (ASTM D3359)
Direct Impact	40 in-lb. direct (ASTM D2794)
Reverse Impact	40 in-lb. direct (ASTM D2794)
Salt Spray	1000 Hrs. Pass <1/8" Scribe Creep - No Blisters (ASTM B117)

Coating Properties