

Columbia Coatings

Technical Data Sheet

Columbia Coatings
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COLUMBIA
COATINGS

Number:	SM1704055
Name:	Super Matte Blue
Type:	TGIC

Specific Gravity	1.59 g/cm ³
Storage Temp	< 80°F (27°C)
Theoretical Coverage	60.75 ft ² /lb. (11.1 m ² /kg)
Particle Distribution	25 – 50 microns

Powder Properties

Coating Properties

Film Thickness	2.5 – 3.5 mils
Cure Schedule	Metal Temperature: 8 minutes @ 400°F (204°C)
Gloss Level	5 - 15% @ 60°
Pencil Hardness	2H minimum
Flexibility	100%
Adhesion	4B
Direct Impact	120 in/lb.
Reverse Impact	120 in/lb.
Salt Spray	n/a