

Columbia Coatings

Technical Data Sheet

Columbia Coatings
12683 McIlwain Rd,
Holladay, TN 38341
931-388-7730
931-388-5573 FAX



COLUMBIA
COATINGS

Number:	S1790064
Name:	Super Mirror Almond
Type:	Polyester

Specific Gravity	1.58 ± .05 g/cm ³
Storage Temp	Maximum 80°F (27°C)
Theoretical Coverage	122 sq./ft @ 1mil
Particle Distribution	25 – 50 microns

Powder Properties

Film Thickness	Recommended film thickness: 2 – 3 mils
Cure Schedule	Metal Temperature: 10 minutes @ 400°F (204°C)
Gloss Level	90+% @ 60°
Pencil Hardness	H-2H
Flexibility	100%
Adhesion	4B
Direct Impact	160 in/lb.
Reverse Impact	160 in/lb.
Salt Spray	1000 hrs.

Coating Properties