

Columbia Coatings

Technical Data Sheet

Columbia Coatings
12683 McIlwain Rd,
Holladay, TN 38341
931-388-7730
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Number:	X4339004
Name:	White Vein
Type:	TGIC

Specific Gravity	Approx. 1.68 g/cm ³
Storage Temp	< 80°F (27°C)
Theoretical Coverage	115 sq. ft/lb. @ 1 mil
Particle Distribution	n/a

Powder Properties

Film Thickness	Recommended Film Thickness: 2.5–4 mils
Cure Schedule	Metal Temperature: 10 minutes at 400°F (204°C)
Gloss Level	45-55% @ 60°
Pencil Hardness	2H (ASTM D3363)
Flexibility	1/8" (ASTM D522) (Conical Mandrel)
Adhesion	4B (ASTM D3359)
Direct Impact	60 in-lb. direct (ASTM D2794)
Reverse Impact	60 in-lb. direct (ASTM D2794)
Salt Spray	1000 hrs. less than 1/16" in creepage over B-1000 treated test panels (ASTM B117)

Coating Properties