

Columbia Coatings

# Technical Data Sheet

Columbia Coatings  
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|                |             |
|----------------|-------------|
| <b>Number:</b> | CS169376    |
| <b>Name:</b>   | Beetlejuice |
| <b>Type:</b>   | TGIC        |

## Powder Properties

|                              |                                |
|------------------------------|--------------------------------|
| <b>Specific Gravity</b>      | Approx. 1.20 g/cm <sup>3</sup> |
| <b>Storage Temp</b>          | < 77°F (25°C)                  |
| <b>Theoretical Coverage</b>  | 161 sq. ft/lb. @ 1 mil         |
| <b>Particle Distribution</b> | n/a                            |

## Coating Properties

|                        |  |
|------------------------|--|
| <b>Film Thickness</b>  | Recommended Film Thickness: 2–3 mils                           |
| <b>Cure Schedule</b>   | Metal Temperature:<br>10 minutes at 400°F (204°C)              |
| <b>Gloss Level</b>     | 90+% @ 60°   |
| <b>Pencil Hardness</b> | H-2H (ASTM D3363)  |
| <b>Flexibility</b>     | 1/8" (ASTM D522) (Conical Mandrel)                             |
| <b>Adhesion</b>        | 5B (ASTM D3359)  |
| <b>Direct Impact</b>   | 100 in-lb. direct (ASTM D2794)                                 |
| <b>Reverse Impact</b>  | 100 in-lb. direct (ASTM D2794)                                 |
| <b>Salt Spray</b>      | 2000 Hrs. Pass <1/8" Scribe Creep<br>- No Blisters (ASTM B117) |

[www.columbiacoatings.com](http://www.columbiacoatings.com)