Columbia Coatings

Technical Data Sheet

Columbia Coatings
12683 McIllwain Rd,
Holladay, TN 38341
931-388-7730
931-388-5573 FAX

COLUMBIA COATINGS

Number:	X1288112
Name:	Frozen Sherbet
Type:	TGIC

Powder Properties

Specific Gravity	1.68 g/cm^3
Storage Temp	< 80°F (27°C)
Theoretical Coverage	60.75 ft^2/lb. (11.1 m^2/kg)
Particle Distribution	25 – 50 microns

Coating Properties

Film Thickness	1.5 – 3.0 mils
Cure Schedule	Metal Temperature: 10 minutes @ 400°F (204°C)
Gloss Level	90% +/- 5% @ 60º
Pencil Hardness	2H minimum
Flexibility	100%
Adhesion	4B
Direct Impact	120 in/lb.
Reverse Impact	120 in/lb.
Salt Spray	n/a