

Columbia Coatings

Technical Data Sheet

Columbia Coatings
12683 McIlwain Rd
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Number:	X5004124
Name:	Blue Wrinkle
Type:	Polyester/TGIC

Specific Gravity	1.45 +/- 0.05
Storage Temp	< 77°F (25°C)
Theoretical Coverage	133 ft ² /lb. @ 1 mils
Particle Distribution	35 – 55 micron average

Powder Properties

Film Thickness	2 – 3 mils (ASTM D7091)
Cure Schedule	Metal Temperature: 10 minutes @ 400°F (204°C)
Gloss Level	1-10 @ 60°
Pencil Hardness	H – 2H
Flexibility	1/8" Mandrel
Adhesion	100%
Direct Impact	160 lb./in
Reverse Impact	160 lb./in

Salt Spray

1000 Hrs. (ASTM B117)